Suggested Specification SECTION 12 48 13 Pawling Pro-Tek[®] Model EM-70-OS

PART 1 GENERAL

1.01 SUMMARY

- A. This section includes the following flooring systems:
 - 1. Entrance Floor Mats and Frames
- B. Related Sections
 - 1. Section 03 30 00 Cast-In-Place Concrete
 - 2. Section 03 62 00 Grouting

1.02 REFERENCES

- A. Abbreviations and Acronyms
 - 1. American Society for Testing and Materials (ASTM)
 - 2. International Organization for Standardization (ISO)

1.03 SUBMITTALS

- A. General: Submit the following in accordance with Section 01 33 00 "Submittal Procedures".
- B. Product Data:
 - 1. Data sheet illustrating product dimensions, options, and related components.
 - 2. Installation instructions.
- C. Samples for verification of design suitability, finish, and accessory attachment.
 - 1. Sample of assembled matting sufficient in size to show materials and method of assembly.
 - 2. Sample of perimeter and divider frame proportionate to mat sample

1.04 QUALITY ASSURANCE

- A. Manufacturer to have no less than 5 years experience in the production of entrance flooring products having successful in-service performance.
- B. Obtain grating, perimeter framing, and installation hardware from a single manufacturer.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Storage: Store flooring products in original packaging. Protect from weather, extreme temperatures, and moisture.
 - 1. Maintain temperature during storage between 40° 100° F (4° 38° C).
 - 2. Store matting flat to prevent twisting or bending of components.
- B. Handling: Take adequate measure to prevent twisting and bending.

1.06 SITE CONDITIONS

A. Ambient Conditions: Do not install matting until substantial completion of project. Do not install perimeter framing until installation areas are enclosed and weatherproof. HVAC system must be operational and maintaining temperature at 65°-75°F (18°-24°C) for at least 72 hours prior to installation.



PART 2 PRODUCTS 2.01 MANUFATURERS

A. Pawling Corporation Architectural Products 32 Nelson Hill Rd Wassaic, NY 12592 Tel: 800-431-3456

www.pawling.com

2.02 DESCRIPTION

- A. Model EM-70-OS, 11/16" (18) deep, reversible entrance mat consisting of .590" (15) moisture-absorbing recycled rubber inserts, alternating with .570" (14.5) aluminum profiles to provide a scraping action. Spacers located 1.5" (38) on center provide a .2" (5) opening between aluminum and inserts for pass-thru of dirt and debris. Mat is assembled with .078" (2) diameter, cold galvanized, cross-wires spaced 1.5" (38) apart. For indoor use in light to heavy traffic areas, not recommended for high-heel traffic (see EM-70-CS closed construction for use with high heels).
 - 1. Sustainability Characteristics
 - a. Insert: 100% post-consumer recycled content

2.03 DESIGN AND PERFORMANCE CRITERIA

- A. Flammability: Class B in accordance with EN ISO 9239-1, and EN ISO 11952-2
- B. Smoke: Classification of S1 in accordance with EN 13501-1 (2000)
- C. Lightfastness: Class 5-8 in accordance with ISO 105 B02 (1994)
- D. Wear: Wronz 25,000
- E. Moisture Absorption: Extra weight compared to dry state.
 - 1. Wet: $1.65 \text{ oz/ft}^2 (503.66 \text{gr/m}^2)$
 - 2. After 1 hour: 1.51 oz/ft^2 (460.90 gr/m²)
 - 3. After 24 hours: $.29 \text{ oz/ft}^2 (87.72 \text{ gr/m}^2)$

2.04 MATERIALS

- A. Aluminum Profiles: Extruded aluminum, alloy 6063-T6 as described in ASTM B221, nominal 0.060" (1.52) thickness.
- B. Rubber Inserts: 100% recycled content, cut from discarded aircraft tires.
- C. Wires: Steel wire, 70-72 Shore A (1180-1370 N/mm²) hardness, 0.078" (2) diameter, with 30 to 35 micron thick cold galvanized coating.
- D. Spacers: Black thermoplastic, 7/16" (11) diameter disc shape, on perforated thermoplastic retaining strip.

2.05 ACCESSORIES

- A. Perimeter Framing
 - 1. Model RGF-250, alloy 6063-T5 extruded aluminum frame with 1/2" (13) exposed surface for cast-in-place installation. Frame includes mounting anchors and 90° corner connectors.
 - Model SSF-250, alloy 6105-T5 extruded aluminum angle frame with 1/8" (3.2) exposed surface for mounting in existing recess.
- B. Divider
 - Model SSF-250T, alloy 6105-T5 extruded aluminum divider with 1/8" (3.2) exposed surface. Use with all perimeter framing between adjacent left-to-right mat sections.

2.06 FINISHES

- A. Aluminum profiles and frames: Available in mill or 201-R1 clear anodized finish.
- B. Rubber Inserts: Natural gray, with buffed top and bottom surfaces to expose 0.040" (1) nylon fiber.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Examine recess for flatness. Substrate must be level within 1/8" (3.2) over 120" (3048). Do not proceed until unsatisfactory conditions are corrected.
- B. Verify that HVAC is operating and installation area temperature has been maintained between 65°-75°F (18°-24°C) for at least 72 hours prior to installation.
- C. Do not proceed until unsatisfactory conditions are corrected.

3.02 PREPARATION

A. Surface Preparation: Clean substrate to remove dust and debris.

3.03 INSTALLATION

- A. Install gratings and frames in accordance with manufacturer's installation instructions.
- B. Install perimeter framing in coordination with masonry work and installation of adjacent flooring. Provide temporary materials to fill recess and protect frame from damage until construction traffic is minimized.
- C. Defer installation of matting until substantial completion of project.
- D. Acclimate materials to building conditions for at least 24 hours prior to installation.
- E. Coordinate finished height of mat and frame with surrounding floor surfaces. Provide adequate clearance for swinging doors.

3.04 PROTECTION

A. Protect installed matting and frame from damage by other trades. Use materials that will not mark, stain, or leave residue on the product.

